



Changing the Mandrel of the Bralo TR-308 Nut Rivet Tool

Note: These steps apply whether you are installing either a Right Hand Threaded mandrel or a Left Hand Threaded mandrel.

1. Unscrew and remove the nose cone locking rings to expose the mandrel shaft.



2. Pull the handles apart until the flat on the mandrel appears above the body.



3. Hold the centre knob and, using the mandrel spanner, unscrew the mandrel from the body.



4. Repeat the above step and screw in the new mandrel. Lock it in position using the mandrel spanner whilst holding the centre knob. Be careful not to overtighten.
5. Screw the locking ring back onto the nose cone and adjust the height of the mandrel so that the Blind Rivet Nut butts up against it.



6. Test by rotating the centre knob. The mandrel should rotate freely.